



TEST REPORT

Product Name : Laser distance Meter LM40VS, LM50VS, LM60VS, LM80VS, LM100VS, Model Number

- **LM120VS**
- Prepared for UNI-TREND TECHNOLOGY (CHINA) CO., LTD. Address No 6, Gong Ye Bei 1 st Road, Songshan Lake National High-Tech Industrial Development Zone, Dongguan City, Guangdong Province, China Prepared by EMTEK(Dongguan) CO., LTD. Address Room 111&112, Building 8, -1&2/F., Office Building 2, Zone A, Zhongda Marine Biotechnology Research and Development Base, No.9, Xincheng Avenue, Songshan
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- Report Number EDG2501030098L00301R :

Date(s) of Tests	:	January 08, 2025
Date of issue	:	February 11, 2025





TEST REPORT			
IEC/EN 60825-1			
S	afety of laser products -		
Part 1: Equipn	nent classification and requirements		
Report reference No:	EDG2501030098L00301R		
Tested by:	Tim Zhou Tim Zhou O ^{ONGGU} AN		
Approved by:	June Luo June Eue		
Date of issue:	February 11, 2025		
Contents:	31 pages		
Testing laboratory			
Name:	EMTEK(Dongguan) CO., LTD.		
Address:	Room 111&112, Building 8, -1&2/F., Office Building 2, Zone A, Zhongda Marine Biotechnology Research and Development Base, No.9, Xincheng Avenue, Songshan Lake High-Tech Industrial Development Zone, Dongguan, Guangdong, China		
Testing location:	Same as above		
Client			
Applicant name:	UNI-TREND TECHNOLOGY (CHINA) CO.,LTD.		
Address:	No 6, Gong Ye Bei 1 st Road, Songshan Lake National High-Tech Industrial Development Zone, Dongguan City, Guangdong Province, China		
Manufacturer name:	UNI-TREND TECHNOLOGY (CHINA) CO.,LTD.		
Address:	No 6, Gong Ye Bei 1 st Road, Songshan Lake National High-Tech Industrial Development Zone, Dongguan City, Guangdong Province, China		
Factory name:	UNI-TREND TECHNOLOGY (CHINA) CO., LTD.		
Address:	No 6, Gong Ye Bei 1 st Road, Songshan Lake National High-Tech Industrial Development Zone, Dongguan City, Guangdong Province, China		
Test specification			
Standard:	IEC 60825-1:2014, EN 60825-1:2014+A11:2021, EN 50689:2021		
Test procedure	Safety		
Test item			
Product name:	Laser distance Meter		
Trademark:	UNI-T		
Model and/or type reference:	LM40VS, LM50VS, LM60VS, LM80VS, LM100VS, LM120VS		
Rating(s):	DC3.7V battery		



Possible test case ver	dicts:				
- test case does not app	ly to the test object	xt :	N/A		
- test object does meet the requirement		P (Pass)			
- test object does not me	eet the requiremer	nt :	F (Fail)		
- test object that custom	er does not consid	der:	NC		
Testing:					
Date of receipt of test ite	em	:	January 03, 202	25	
Date (s) of performance	of tests	· · · · ·	January 08, 202	25	
General remarks:			• · ·		
The test results presente This report shall not be r "(See Enclosure #)" refe "(See appended table)" Throughout this report a	The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. Throughout this report a comma / point is used as the decimal separator.				
General product inform	nation:				
1. BOSA information:					
Object No.	Model	Man	ufacturer	Technical data	
Laser module	HGLD- 650TO5.6-YP- 5mW	SHANDON OPTOEL CO	G HUAGUANG ECTRONICS D.,LTD	DC2.1-2.3V, 650- 660nm	
2. Sample No.: E250103	30098-03	nodel names	and test range	Full tests were perform	ned on LM120\/S
List of Attachments (inc	luding a total num	iber of pages	s in each attachm	nent):	ned on Livi 2003.
Attachment No. 1:					
European Group Differe with IEC 60825-1:2014;	ence and National	Differences	for EN 60825-1:2	2014+A11:2021 used	in conjunction
Attachment No. 2:					
Report for EN 50689:20	021, Particular req	uirement for	consumer laser	products ;	
Copy of marking plate: LINI-T Laser distance Meter Model: LM120VS					
Wavelength : 630mm-670nm Maximuam Output Power: <1mW CLASS 2 CONSUMER LASER PRODUCT IEC 60825-1:2014 EN 50689: 5-1:2014+A11:2021 EN 50689: 2021					
EN 50689: 2021 Laser 2 CE ROHS					



	IEC/EN 60825-1		
Clause	Requirement + Test	Result - Remark	Verdict
4	CLASSIFICATION PRINCIPLES		
4.3	Classification rules		
4.3 a	Radiation of a single wavelength		Р
4.3 b	Radiation of multiple wavelengths		N/A
	1) Laser product emits at two or more wavelengths shown as additive in Table 1		N/A
	2) Laser product emits at two or more wavelengths not shown as additive in Table 1		N/A
4.3 c	Radiation from extended sources (see 5.4.3)		N/A
4.3 d	Non-uniform, non-circular or multiple apparent source		N/A
4.3 e	Time bases		
	1) 0,25 s	Class 2	Р
	2) 100 s		N/A
	3) 30000 s		N/A
4.3 f	Repetitively pulsed or modulated lasers		N/A
	1) Any single pulse		N/A
	2) Average power for pulse trains		N/A
	3) Pulse duration $t \le T_i$ Number of pulses N and C ₅		N/A
	3) Pulse duration t > T_i		N/A
4.4	Laser products designed to function as conventional lamps.		N/A
	measured at 200 mm distance from closest point of human access (> 5 mrad).		N/A
	Un-weighted radiance L measured at 200 mm distance (comparison with $L_T = 1 \text{ MWm}^{-2}\text{sr}^{-1}/$) under reasonably foreseeable single fault conditions.		N/A
	Evaluation of emission according to IEC 62471 series (optional):		N/A
	Standard applied (IEC 62471 series)		
	Risk Group:		
	Labelling:		
	Classification of product based on accessible laser radiation (if no laser radiation accessible: Class 1).		



IEC/EN 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
5	DETERMINATION OF THE ACCESSIBLE EMISSIC PRODUCT CLASSIFICATION	ON LEVEL and	
5.1	Tests		
	Compliance under reasonably foreseeable single fault conditions.		
5.3	Determination of the class of the laser product : For Class 1C: vertical safety standard applied with requirements for Class 1C.		
5.4	Measurement geometry		
5.4.1	General		
5.4.2	Default (simplified) evaluation		Р
	Conditions applied:	Condition 3 is stricter	Р
	Aperture diameter:	Condition 3: 7 mm	Р
	Reference point : :	Focal point	Р
	Measurement distance: (for each condition)	Condition 3: 100 mm	Р
5.4.3	Evaluation condition for extended sources		N/A
	Conditions applied:		N/A
	Most restrictive position: (distance from reference point)		N/A
	Angular subtense of the apparent source α and C ₆ : (for each condition)		N/A
5.4.3 a	Aperture diameters (for each condition)::		N/A
5.4.3 b	Angle of acceptance (for each condition)		N/A

6	ENGINEERING SPECIFICATIONS		
6.2	Protective housing		
6.2.1	General		
	Protective housing prevents access to energy levels in excess of the AEL for Class 1.		N/A
	Protective housing prevents access to energy levels equivalent to Class 4 and withstands exposures under reasonably foreseeable single fault conditions.		N/A
	Maintenance of Class 1, 1C, 1M, 2, 2M, or 3R (access to emissions of Class 3B or 4 is prevented).	No maintenance by user	N/A
	Maintenance of Class 3B product (access to emission of Class 4 is prevented).	No maintenance by user	N/A
6.2.2	Service	Tool is required	Р



	IEC/EN 60825-1		
Clause	Requirement + Test	Result - Remark	Verdict
6.2.3	Removable laser system (laser system complies with requirements of Clauses 6 and 7).	No such system	N/A
6.3	Access panels and safety interlocks		
6.3.1	Panel is intended to be removed during operation (or maintenance) and would give access to higher energy levels (see Table 13).	Not intended to be removed during operation or maintenance	N/A
	Accessible emission (after removal of the panel) corresponds to product Class (designated by "X" in Table 13)		N/A
	Emission through the opening if interlocked panel of Class 1, 1C, 1M, 2, or 2M is removed (Emission < AEL of Class 1M or 2M).		N/A
	Emission through the opening if interlocked panel of Class 3R, 3B, or 4 is removed (Emission < AEL of Class 3R).		N/A
	Requirements regarding reasonably foreseeable single fault condition.		N/A
6.3.2	Override mechanism	No such mechanism	N/A
	Behaviour of override in operation when the panel is replaced.		N/A
	Visible or audible warning for override mode.		N/A
6.4	Remote interlock connector	No need for class 2 laser	N/A
6.5	Manual reset	No need for class 2 laser	N/A
6.6	Key control	No need for class 2 laser	N/A
6.7	Laser radiation emission warning		
6.7.1	Laser product is a 3R (λ <400 nm; λ >700 nm), 1C, 3B or 4 laser systems.	Class 2 laser product	N/A
6.7.2	Audible or visible warning.		N/A
	Warning is failsafe or redundant.		N/A
	Viewing of the visible warning does not require exposure to emissions > AEL for Class 1M and 2M.		N/A
6.7.3	Operational control and laser aperture are provided with a warning device when they are separated more than 2 m from warning device.		N/A
6.7.4	Visible indication of output aperture if laser emission may be distributed through more than one output.		N/A
6.7.5	Switch for handheld Class 3R device must be depressed for emission (in lieu of emission indicator).		N/A
6.8	Beam stop or attenuator	No need for class 2 laser	N/A



	IEC/EN 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict	
6.9	Controls	No need for class 2 laser		
6.10	Viewing optics	No viewing optics	N/A	
	a) Human access to laser radiation in excess of Class 1M prevented when the shutter is opened or attenuation varied.		N/A	
	b) Opening of the shutter or variation of the attenuation prevented when exposure to laser radiation in excess of Class 1M is possible.		N/A	
6.11	Scanning safeguard		N/A	
6.12	Safeguard for Class 1C products	Class 2 laser product	N/A	
	a) Human access to laser radiation in excess of AEL for Class 1 measured under Condition 3 is prevented.		N/A	
	b) Human access to laser radiation in excess of AEL for Class 3B measured through 3,5 mm aperture at 5 mm distance from applicator is prevented.		N/A	
6.13	Walk-in access		N/A	
	a) Means provided so that any person inside the housing can prevent activation of Class 3B or 4 laser hazards.	No walk-in access	N/A	
	b) A warning device provides adequate warning of emission to any person within the housing.		N/A	
	c) Where "walk-in" access during operation is intended or reasonably foreseeable, emission of laser radiation that is equivalent to Class 3B or 4 while someone is present inside the enclosure of Class 1, Class 2 or Class 3R product is prevented by engineering means.		N/A	
6.14	Environmental conditions			
	- climatic conditions			
-	- vibration and shock			
6.15	Protection against other hazards			
6.15.1	Non-optical hazards (product safety standard)		N/A	
	- electrical hazards;		N/A	
-	- excessive temperature;		N/A	
-	- spread of fire from the equipment;		N/A	
-	- sound and ultrasonics;		N/A	
	- harmful substances;		N/A	
	- explosion;		N/A	
6.15.2	Collateral radiation		N/A	

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	IEC/EN 60825-1		
Clause	Requirement + Test	Result - Remark	Verdict
6.16	Power limiting circuit		N/A

7	LABELLING		
7.1	General		
	Labels durable, permanently affixed		Р
	Labels clearly visible		Р
	Reading of labels is possible without exposure to laser radiation in excess of AEL for Class 1.		Р
	Colour combination		Р
	Labelling impractical due to the size or design of the product.	Affix to product	N/A
	Warning label – Hazard symbol (Figure 3)		Р
7.2 - 7.7	Text on explanatory label or pictogram (laser class, warning text)		Р
7.8	Aperture label		Р
7.9	Radiation output and standards information		
	Max output of laser radiation:	<1 mW	Р
	Pulse duration:		N/A
	Emitted wavelength(s):	630-670nm	Р
	Name and publication date of the standard::	Name: IEC 60825-1:2014, EN 60825-1:2014+A11:2021, EN 50689:2021	Р
7.10	Labels for access panels		
7.10.1 a) – f)	Labels for panels - warning wording used:		N/A
7.10.2	Labels for safety interlocked panels - Warning wording used		N/A
7.11	Warning for invisible laser radiation		N/A
7.12	Warning for visible laser radiation		Р
7.13	Warning for potential hazard to the skin or anterior parts of the eye - warning wording used	Not exceed AEL of class 3B	N/A

8	OTHER INFORMATIONAL REQUIREMENTS	
8.1	Information for the user	
	a) adequate instructions for assembly, maintenance and safe use and description of the classification limitations, if appropriate.	N/A
	b) additional warning for Class 1M and 2M	N/A



	IEC/EN 60825-1		
Clause	Requirement + Test	Result - Remark	Verdict
	c) laser beam parameters for radiation above the AEL of Class 1		
	Wavelength:	630-670nm	Р
	Beam divergence:		N/A
	Pulse pattern: (pulse duration, repetition rate,)		N/A
	Maximum power or energy output::	<1mW	Р
	d) safety instruction for embedded laser products and other incorporated laser products.		N/A
	e) MPE and NOHD for Class 3B and 4 laser products; For collimated beam Class 1M and 2M lasers the extended NOHD (ENOHD).		N/A
	f) information for the selection of eye protection.		N/A
	g) reproduction of all required labels and warnings.		N/A
	h) location of laser apertures		Р
	i) list of controls, adjustments of procedures for operation and maintenance - and warning statement.		N/A
	j) information (compatibility requirements) about laser energy source if not incorporated.		N/A
	k) additional warning for Class 1, 1M, 2, 2M, and 3R regarding skin or corneal burns.		N/A
	 Information for Class 1C products (e.g. warning that repeated application may pose a risk). 		N/A
8.2	Purchasing and service information		Р
	a) safety classification of each laser product stated in all descriptive material (e.g. brochures).		Р
	b) adequate instructions for servicing available:		N/A
	 warnings and precautions regarding exposure of laser emission above Class 1 		
	maintenance schedule		
	list of controls and procedures that could increase accessible emissions		
	description of displaceable parts		
	protective procedures for service personnel		
	 reproduction of labels and hazard warnings 		

9	ADDITIONAL REQUIREMENTS FOR SPECIFIC LASER PRODUCTS	
9.1	Applicable other parts of the standard series IEC60825	



Access	to	the	World

	IEC/EN 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict	
	IEC 60825-2 (Safety of optical communication systems)			
	IEC 60825-4 (Laser guards)			
	IEC 60825-12 (Safety of free space optical communication systems used for transmission of information)			
9.2	Medical laser products: Class 3B and Class 4 medical laser products comply with IEC 60601-2-22			
9.3	Laser processing machines: Comply with IEC/ISO 11553 series.			
9.4	Electric toys: Comply with IEC 62115			
9.5	Consumer electronic products: Comply with IEC 60950 (IT-equipment) or IEC 60065 (AV equipment)			



IEC60825_1G - ATTACHMENT				
Clause	Requirement + Test		Result - Remark	Verdict
	AT	TACHMENT TO TEST RE	PORT	
		IEC 60825-1		
_	EUROPEAN GROUP	DIFFERENCES AND NA	FIONAL DIFFERENCES	
(8	Safety of laser products	- Part 1: Equipment class	sification and requirements)	
Differences ad	cording to	EN 60825-1:2014+A11:2	2021	
TRF template	used:	IECEE OD-2020-F2:202	20, Ed. 1.1	
Attachment F	orm No	EU_GD_IEC60825_1G		
Attachment O	riginator	TÜV Rheinland LGA Pro	oducts GmbH	
Master Attach	iment	Dated 2021-11-05		
Copyright © 2 (IECEE), Gene	021 IEC System for Cor eva, Switzerland. All rigl	nformity Testing and Cer hts reserved.	rtification of Electrical Equipme	ent
	CENELEC COMMON M	ODIFICATIONS (EN)		
1	Scope and object			
	In Clause 1, replace the	existing text:		
	"This Part 1 describes th	e minimum requirements.	Compliance with this Part 1	
	may not be sufficient to a	achieve the required level	of product safety. Laser	
	testing requirements of c	other applicable product sa	afety standards.	
	NOTE 3 Other standards	s may contain additional re	equirements. For example, a	
	Class 3B or Class 4 lase product."	er product may not be suita	able for use as a consumer	
	Where a laser system fo	rms a part of equipment w	which is subject to another IEC	
	product safety standard,	e.g. for medical equipmen	nt (IEC 60601-2-22), IT	
	video and IT equipment	(IEC 62368-1), equipment	t for use in hazardous	
	atmospheres (IEC 6007	9), or electric toys (IEC 62	115), this Part 1 will apply in	
	accordance with the pro-	visions of IEC Guide 1042	for hazards resulting from laser	
	applied."	arety standard is applicab	ie, then IEC 61010-1 may be	
	with the following:			



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	"This Part 1 describes requirements that are consid required level of product safety for general laser pr to the eye and skin posed by laser radiation, provid products comply with EN 50689 (see 9.5 in EN 608 as required in 5.3 b) of EN 60825-1, that laser prod comply with the respective applicable part of either 60335 series that contains requirements for the safe that the exposure of the skin is not necessarily limit skin), if applicable, as well as specific requirements testing of the safeguard that prevents hazardous e Depending on the type of the product, laser product lasers, machines or toys can be required to confort performance and testing requirements of their relev NOTE 3 See 3.92 for "general laser product". Where a laser system forms a part of equipment w product safety standard, e.g. for medical equipment equipment (IEC 60950 series), audio and video eq video and IT equipment (IEC 61010-1), equipment atmospheres (IEC 60079), or electric toys (IEC 627 accordance with the provisions of IEC Guide 1042 radiation."	dered sufficient to achieve the oducts with respect to hazards led that consumer laser 325-1:2014/FprAA:2020). Also, ducts classified as Class 1C the EN 60601 series or the EN fe exposure of the skin (note ted to the MPE values of the s for the performance and mission towards the eye. ets such as for example medical m to the applicable vant product safety standards. hich is subject to another IEC at (IEC 60601-2-22), IT uipment (IEC 60065), audio- quipment for measurement, ent for use in hazardous 115), this Part 1 will apply in for hazards resulting from laser	
3	Terms and definitions In Clause 3, add the following terms and their defir	hitions:	
3.9.1	consumer laser product any product or assembly of components that: (a) is intended for consumers, or likely to be used by consumers under reasonably foreseeable conditions even if not intended for them; and (b) constitutes or incorporates a laser or laser system		
3.9.2	general laser product laser product that does not fall within the scope of another EN standard that addresses the safety of a specific category of laser products Note 1 to entry: Examples of products where such other EN Standards exist are medical lasers (EN 60601-2-22), electric toys (EN 62115) or laser processing machines (EN ISO 11553-1, EN ISO 11553-2). Note 2 to entry: General laser products are for instance laboratory equipment, laser products for measurements, laser pointers, display lasers and laser illuminated projectors. Note 3 to entry: EN 50689 is not considered as another EN standard that addresses the safety of a specific category of laser products, since it applies to all consumer laser products."		



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
4.3	Classification rules <i>In Note 3 of 4.3 c), replace the following text:</i> "NOTE 3 A source is considered an extended sour of the source is greater than amin, where amin = 1 have an angular subtense a less than amin, and ap source" (small source) when viewed from within the Indeed a circular laser beam cannot be collimated mrad if it is an extended source, thus any laser who mrad or less is specified cannot be treated as an e source, a is set to amin = 1,5 mrad and <i>C</i> 6 = 1." <i>with:</i> "NOTE 3 An apparent source is considered an exter subtense of the apparent source (i.e. the angular s source) is greater than amin, where amin = 1,5 mra accommodation states as well as different position: considered for the classification of extended source an angular subtense a less than amin, and appear (small source) when viewed from within the beam (a laser beam is to qualify as an extended source, it divergence less than 1,5 mrad unless it is astigmat one dimension only) or scanning. Thus any non-sc laser beam, where a beam divergence of 1,5 mrad treated as an extended source, since accommodatt viewing of such a source produces a retinal image than 1,5 mrad. Also, more generally, any circular, r Gaussian beam (TEM00) with a beam quality factor associated to a small apparent source, as either tha angular subtense smaller than 1,5 mrad or the diver mrad. For a small source, a is set to amin = 1,5 mr definitions 3.7, 3.10, 3.36, 3.42. A frequent mistake diameter, or the beam profile, at the laser aperture laser aperture as such has no special distinctivene apparent source. Examples of designs that might o are: transmissions through a diffusor, transmission element (DOE), partially coherent beams (i.e. bear therefore higher values of the beam quality factor M and astigmatic beams (since the eye cannot accon same time). Measurements of the image of the app be performed with sufficient accuracy, typically witt camera. As an alternative to characterizing the ang source (note that different accommodation states a as well as different	ce when the angular subtense ,5 mrad. Most laser sources opear as an apparent "point e beam (intra-beam viewing). to a divergence less than 1,5 ere a beam divergence of 1,5 xtended source. For a small ended source when the angular ubtense of the image of the ad (note that different s in the beam have to be es). Most laser sources have as an apparent "point source" (intra-beam viewing). Indeed, if t cannot be collimated to a ic (i.e. could be collimated in anning circularly symmetric or less is specified, cannot be ion to infinity for intrabeam that subtends an angle of less non-scanning high quality or M2 equal or close to unity is e beam waist subtends an ergence is smaller than 1,5 ad and $C6 = 1$. See also a is to associate the beam with the apparent source; the ss that is related to the constitute an extended source s through a diffractive optical ins with low beam quality and M2), scanned emission, fibres, nondate to both waists at the parent source are expected to in a laser beam profiler CCD gular subtense of the apparent are expected to be considered, a), <i>C</i> 6 can be set to unity	P



IEC60825_1G - ATTACHMENT					
Clause	Requirement + Test			Result - Remark	Verdict
5.3	Determination of the cla	ass of the laser p	oroduct		N/A
	In subclause 5.3, replace the existing text of footnote d of Table 3, footnote f of Table 4, footnote d of Table 6 and footnote c of Table 7:				
	"In the wavelength range between 1 250 nm and 1 400 nm, the upper value of the AEL is limited to the AEL value for Class 3B." <i>with:</i> "In the wavelength range between 1 250 nm and 1 400 nm, two additional limitations apply.				
	The value of the AEL in the	The value of the AEL in the table above is limited to the AEL value for Class 3B.			
	The accessible emission, determined with the specified aperture stop, is limited by the following values (these limits are derived from the MPE of the skin and are required as an additional limit to protect the anterior parts of the eye). This limitation for the eye is to be treated as additive with the spectral region of 1400 nm to 10 ⁶ nm listed in Table 1				
	For <i>t</i> < 10 ^{−9} s:	7,9 × 10 ⁵ W	Apertu	re stop diameter: 1 mm	
	For 10 ⁻⁹ s ≤ <i>t</i> < 10 ⁻⁷ s:	7,9 × 10⁻⁴ J	Apertu	re stop diameter: 1 mm	
	For 10^{-7} s $\le t < 0.35$ s:	4,3 × 10 ^{−2} <i>t</i> ^{0,25} J	Apertu	re stop diameter: 1 mm	
	For <i>t</i> ≥ 0,35 s:	0,1 W	Apertu ≤ <i>t</i> < 1 3,5 mr	rre stop diameter: 0,35 s 0 s: 1,5 <i>t^{6/8}</i> mm <i>t</i> ≥ 10 s: n	



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
6.2.1	General <i>In 6.2.1, replace the existing first paragraph:</i> "Each laser product shall have a protective housing which, when in place, prevents human access to laser radiation (including errant laser radiation) in excess of the AEL for Class 1, except when human access is necessary for the performance of the function(s) of the product." <i>with:</i> "Each laser product shall have a protective housing which, when in place, prevents human access to laser radiation (including errant laser radiation) in excess of the AEL for Class 1, unless human access to laser radiation is necessary for the performance of the function(s) of the product. Where human access to radiation levels above the AEL for Class 1 is necessary, the product shall be in the lowest feasible class commensurate with this function. NOTE Where such human access is necessary only at certain times and not during routine operation of the product (e.g. to allow specific maintenance procedures, which are described in the information for the user, to be undertaken by the user) the protective housing prevents human access to laser radiation in excess of the AEL for Class 1 during routine operation. This requirement for a protective housing does not mean that the product needs to meet all the requirements for, and to be classified as, Class 1. This is because classification as Class 1 cannot be achieved when access to levels of laser radiation of Class 3B or Class 4 is necessary during maintenance procedures."		N/A



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
9.5	Consumer electronic products <i>Replace the entire text of subclause 9.5 wi</i> <i>following:</i> "Consumer laser products shall comply with applicable requirements for laser products class as well as with EN 50689. In addition products may be subject to specific safety standards such as EN 62368-1 (AV/ICT equipment). Products that are classified as 1C need to comply with the requirements of respective specific vertical standard of the 60335 series or the EN 60601 series. NOTE EN 50689 will be made available aft publication of EN 60825-1:2014/FprAA:202 the period of time until EN 50689 is publish there are no specific requirements for cons products. It is noted that some EU member have issued guidance documents and/or le requirements that apply to consumer laser products and that are not harmonized amo EU member states."	th the h of their , these Class of the EN erer the 20. In red, umer states ogal ngst	N/A
ZB.1	General remarks		
	This informative annex is added to EN 608 content of the IEC Interpretation Sheets IE 60825-1:2014/ISH2:2017 by CENELEC. TH EN 60825-1, because the publication type at CENELEC level. Because there are no p (contrary to an Interpretation Sheet), the te somewhat extended in order to increase th	25-1:2014 in order to publish the C 60825-1:2014/ISH1:2017 and IEC ne content is published as an annex to "Interpretation Sheet" is not available page-number limitations for an annex xt of the IEC ISH1 and ISH 2 has been e readability and clarity.	
ZB.2	Subclause 4.3 Classification rules (IEC	60825-1:2014/ISH1:2017)	
ZB.2.1	General remarks This subclause ZB.2 contains the text of IS clarity. For some complex extended sources or irre application of the rules of 4.3 may require of In this subclause ZB.2, 4.3 (Classification r NOTE 1 For the purpose of this annex, the "accessible emission". NOTE 2 The clarifications also apply in an for Annex A.	H1; some examples were added for egular temporal emissions, the clarification. ules) is clarified. abbreviation "AE" is used for equivalent way to MPE analysis, i.e.	



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Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.2	Subclause 4.3 c) (Radiation from extended sources) When using the default (simplified) evaluation method (5.4.2) for wavelengths \geq 400 nm and < 1 400 nm, the angle of acceptance may be limited to 100 mrad for determining the accessible emission to be compared against the accessible emission limit, except in the wavelength range 400 nm – 600 nm for durations longer than 100 s where the circular-cone angle of acceptance is not limited. When evaluating the emissions for comparison to the Class 3B AELs, the angle of acceptance is not limited.		N/A
ZB.2.3	Subclause 4.3 d) (Non-uniform, non-circular or multiple apparent sources) In 4.3 d), for comparison with the thermal retinal limits, the requirement to vary the angle of acceptance in each dimension might appear to contradict the labelling in Figure 1 and Figure 2 of 5.4.3 where the field stop is labelled as circular.		N/A



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test Result - Remark	Verdict	
Clause ZB.2.4	Requirement + TestResult - RemarkSubclause 4.3 f) 3); determination of α The parameter amax is a function of emission duration, i.e. $amax(t)$. For an analysis of pulsed emission and extended sources, $amax(t)$ limits both the value of a for the determination of $C6(\alpha)$ as well as the angle of acceptance γ for the determination of the accessible emission (see 4.3 c) and 0) and subclause ZB.2.3 	Verdict	
	Following this step of the determination of the "long-term" α , all applicable shorter emission durations have to be analysed. For the analysis of emission durations less than 0,25 s, the "long-term" α is used to determine the appropriate <i>C</i> 5 in the equalities of 4.3 f) 3). <i>T</i> 2(α) is also relevant for the determination of <i>N</i> within <i>T</i> 2(α)		
	or the time base, whichever is shorter.		



	IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test Result - Remark	Verdict		
ZB.2.5	Subclause 4.3 f) 3); groups of pulses with group duration longer than <i>T</i> i For non-uniform repetitive pulse patterns, i.e. groups of pulses (see Figure ZB.2 for an example), when $\alpha > 5$ mrad and the duration of the group of pulses is longer than <i>T</i> i, it is not clearly stated how the thermal additivity expressed by requirement 3) of 4.3 f) is applied. For <i>uniform</i> (i.e. constant peak power, duration and period) repetitive pulse trains, it is not necessary to analyse the emission patterns in terms of groupings of pulses. When individual pulses are close together, they are thermally grouped and thermally represent one "effective" pulse so that <i>C</i> 5 also (additionally to analysing the pulse train based on the actual pulses and the average power) applies to these "effective" pulses, where <i>N</i> is the number of pulse groups within <i>T</i> 2 or within the time base, whichever is shorter.	N/A		
	Figure ZB.2 — Example of three groups of pulses (each group duration is longer than T_i) where each group is considered as one "effective" pulse and C5 is applied to the AEL that applies to the group duration, where C5 is determined with the number of pulse groups within the evaluation duration (in the example of the figure $N = 3$)			
	For the analysis of pulse groups, the value of AELsingle is determined for the corresponding pulse group duration t group. For the determination of C5, N is the number of pulse groups within T^2 or the time base, whichever is shorter. The respective value of C5 is applied to AELsingle to obtain AELs.p.train that limits the AE of the pulse groups, where AE is the sum of the energy of the pulses contained within the pulse group.	N/A		
	For the application of <i>C</i> 5 to groups of pulses, the AEL(<i>t</i> group) applicable to the group needs to be determined, as well as the energy per group (AEgroup). For groups of pulses where the peak power of the pulses within the group varies, the group duration is not well defined. In order to simplify the evaluation, <i>t</i> group can be set equal to the integration duration for which the energy per group (i.e. AEgroup) was determined; it is not necessary to determine the group duration based on the FWHM criterion, which for groups of pulses with varying peak power is not well defined. By setting <i>t</i> group equal to the integration duration of <i>C</i> 5 to groups of pulses is a simple extension of requirement 2) of 4.3. f) where the average power per group (equal to the energy within the averaging duration <i>t</i> average divided by the averaging duration) needs to be below the AEL(<i>t</i> average) determined for the duration over which the power was averaged (AEgroup and AEL(<i>t</i> group) expressed as energy: the integration duration window) has to be varied in temporal position and duration (for instance, if there are pulses with relatively low energy per pulse at the beginning or the end of the group of pulses, integration durations that exclude those low-energy pulses need to be considered also, not only the total group).	N/A		



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test Result - Remark		Verdict
	If individual pulses have sufficient temporal spacing (period larger than Tc below), as a simplified analysis, they need not be considered for an analysis pulse group under 4.3 f) 3). The temporal spacing that is necessary for pull only be considered separate (and not analysed additionally as a group) de on the angular subtense of the apparent source and the duration of the pulse within the group. Note that there can be several levels of grouping, individual elements (with pulse duration t) within the group could themselv "effective pulses", i.e. subgroups.	rit, see sis as a lses to epends llses so that 'es be	N/A
	When the		
	— pulse group durations (<i>t</i> group) are between <i>T</i> i and 0,25 s, and		
	- the angular subtense of the apparent source is larger than 5 mrad, and - the period of the pulses (see Figure ZB.2) is shorter than a critical period (if <i>t</i> pulse < <i>T</i> i, the value of <i>t</i> pulse is set equal to <i>T</i> i; further, for the determine <i>T</i> crit, αmax is determined for <i>t</i> pulse, not the group duration) where: for α ≤ αmax: <i>T</i> crit = 2 · <i>t</i> pulse where <i>t</i> pulse is in seconds for α > αmax: <i>T</i> crit = 0.01 α · <i>t</i> pulse0.5 where <i>t</i> pulse is in seconds. and α is	od <i>T</i> crit nation of	
	mrad, not being limited to α max		
	then these pulses constitute a pulse group which is treated as effective pulses and C5 (where N is the number of groups within the time base or 72, whichever is shorter) is applied to the AEL applicable to the pulse group. For the determination of AE, amax is determined using the duration of the evaluated pulse group, tgroup. If one or more of the above conditions are not fulfilled, then the pulses within the group of pulses that is considered to be analysed as "effective pulse" need not be grouped, i.e. the group of pulses does not need to be analysed as one "effective" pulse.		
	parallel, i.e. they are counted as a single pulse to determine N and the energies of the individual pulses that occur within T_i are added to be compared to the AELs.p.train of T_i where the corresponding C5 for emission durations $t \le T_i$ is applied.		
ZB.2.6	Subclause 4.3 f); simplifications		
	a) Constant peak power but shorter pulses Depending on the angular subtense of the apparent source, it can be the case that the value of <i>C</i> 5 is more restrictive for pulses with pulse durations less than <i>T</i> i than for pulses with durations longer than <i>T</i> i which is against general biophysical principles for cases where the peak power is the same.		N/A
	b) Larger image of apparent source For emission durations exceeding T_i , due to the step-function of <i>C</i> 5 at 5 mrad and at α max, the AEL (as a function of <i>C</i> 5 and <i>C</i> 6) can be more restrictive for larger values of the angular subtense of the apparent source as compared to smaller ones, which is contrary to general biophysical principles.		N/A



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	c) Using a square aperture stop In some cases, such as 2D scanned laser beams, the use of a circular aperture stop to determine the accessible emission creates very complex pulse patterns. Due to the breakpoints in terms of pulse duration with step functions in the value of <i>C</i> 5, it might not be apparent that the usage of a square aperture is acceptable as a simplified worst case analysis.		N/A
	d) Applicability of simplified default analysis For pulse durations longer than T_i , the value of C5 is smaller (more restrictive) for angular subtense values α larger than 5 mrad compared to $\alpha \le 5$ mrad. The assumption of $\alpha = 1,5$ mrad is the basis of the simplified (default) evaluation. It is therefore not obvious if the simplified (default) analysis still applies in terms of being a restrictive simplifying analysis even for the case that the angular subtense of the apparent source is actually larger than 5 mrad, where $C5 < 1$.		N/A
	e) Determination of the most restrictive position For the extended analysis, it is necessary to vary the distance relative to the reference point to determine the most restrictive position. For each position in the beam, the accommodation is varied and the most restrictive image is determined. For determining the most restrictive image (where the ratio AE/AEL is maximum) at a given position, requirement 3) of 4.3 f) is not applied. Otherwise a blurred (larger) image of the apparent source, resulting from variation of the accommodation, could appear more restrictive, which is contrary to general biophysical principles. Once the most restrictive image (and associated α) is identified for each position in the beam, all three requirements of 4.3 f) are applied to determine the most restrictive position (identifying the position with the maximum ratio of AE/AEL) and the class of the product.		N/A



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	 f) Application of the total-on-time-pulse method; For regular pulse trains, as well as for varying pulse durations and/or varying peak powers; see below), the total-on-time pulse (TOTP) method (see also IEC 60825-1 Edition 2.0 subclause 8.3 f) 3b)) may be used as an alternative to requirement 3) of 4.3 f), i.e. as an alternative to the application of <i>C</i>5 to the single pulse AEL, provided that amax is determined for the TOTP (or using the worst case value of 100 mrad). This is more restrictive than the rules of 4.3 f) because it is equivalent to an unlimited <i>C</i>5 (<i>C</i>5 not limited to 0,2 or 0,4), and because the value of amax is typically larger for the TOTP as compared to the value applicable to the single pulse. For the total-on-time-pulse (TOTP) method the following applies, as reproduced from Edition 2 of IEC 60825-1: The AEL is determined by the value of the TOTP, which is the sum of all pulse durations within the emission duration or <i>T</i>2, whichever is smaller. Pulses with durations shorter than <i>T</i>i are assigned pulse durations of <i>T</i>i. If two or more pulses occur within a duration of <i>T</i>i these pulse groups are assigned pulse durations of <i>T</i>i. For comparison with the AEL for the corresponding duration, all individual pulse energies are added. Note that the TOTP method in Edition 2 of IEC 60825-1 (incl. Corrigendum 1) was specified "For varying pulse widths or varying pulse intervals" and did not refer to varying peak powers. For the case of strongly varying peak powers, the TOTP method is not applicable, as adding pulses to the pulse train with small peak powers and low contributing energy-per-pulse values might increase the AEL (by increasing the total-on-time) more than this increases the total energy, and thus would make the emission lassed on the pulses with the large peak power only. 		N/A



IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	g) Varying peak power but constant pulse duration For varying peak power but constant pulse durations, requirement 3) of 4.3 f) can be applied by counting the pulses for the determination of <i>N</i> based on the relative peak power, i.e. <i>N</i> is increased by 1,0 for each pulse with the maximum peak power, and by a value of less than 1,0 for pulses with lower peak power, such as for a pulse with 70 % peak power compared to the maximum peak power in the pulse train, <i>N</i> is increased by 0,7. For this, based on the strong nonlinearity of thermally induced injury with temperature, it is justified not to count pulses with peak powers that are more than a factor of 10 below the pulse with the maximum peak power (i.e. less than 10 % of the maximum peak power). Note that the resulting AELs.p.train is applied to the pulse with the largest AE, i.e. the largest energy per pulse, and that the interpretation in this paragraph applies only for the case of pulse		N/A
ZB.3	Subclause 4.4 conventional lamp replacement	No conventional lamp	N/A
	This subclause ZB.3 contains the text of IEC 60825-1:2014/ISH2:2017 with some minor modifications for clarity. Subclause 4.4 introduces a criterion based on radiance, which is a quantity not normally determined for laser products. This interpretation clarifies the determination of radiance and the radiance limit. In this subclause ZB.3 of the Annex ZB, Subclause 4.4 is clarified.		N/A
ZB.4	Subclause 6.3.2 – safety interlocks Introduction In this subclause, additional interpretations are provided, that were not contained in the IEC Interpretation Sheets, due to limitations on the length of the Interpretation Sheets. The requirements for safety interlocks that are provided with a deliberate override mechanism are specified in 6.3.2. The exception, described in 6.3.2 for automatically returning an overridden interlock to normal operation when an open door is closed, needs clarification. The portion of text that may cause confusion is: "If a deliberate override mechanism is provided, the manufacturer shall also provide adequate instructions about safe methods of working. It shall not be possible to leave the override in operation when the access panel is returned to its normal position. An exception to this requirement is allowed if selection of a service "override" mode automatically isolates the laser beam and prevents automatic resumption of operation of the machine. This exception also requires a lockable mode selector and requires a manual override to use the beam."		

ΖZ

Annex ZZ (informative)

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standardization request re Voltage Directive, M/511, objectives of Directive 20 of 26 February 2014 on th relating to the making ava for use within certain volta	alating to harmonized standar to provide one voluntary mean 14/35/EU of the European Par he harmonization of the laws hilable on the market of electro age limits [2014 OJ L96].	rds in the field of the Lo ans of conforming to sa arliament and of the Co of the Member States ical equipment designe
Once this standard is cite that Directive, compliance Table ZZ.1 confers, withir of conformity with the corr associated EFTA regulation Table ZZ.1 — Correspor of Directive 2014/35/EU	d in the Official Journal of the with the normative clauses of the limits of the scope of thi responding safety objectives ons. Adence between this Europ [2014 OJ L96]	e European Union under of this standard given in s standard, a presump of that Directive, and ean standard and An
Safety objectives of Directive 2014/35/EU	Clause(s) / subclause(s) of this EN	Remarks / Notes
1(a) (b)	Clause 7 (labelling) and Clause 8 (information for the user)	
1 (c)	Clause 5 (testing requirements) include intended use and maintenance	
2. (b) Protection against hazards arising		The scope of EN 60825-1 is limited to
from the electrical equipment with measures of a technical nature that ensure that radiation which would cause a danger is not produced.	Clauses 4–9	radiation to the eye or skin



EN 50689: 2021				
Clause	Requirement + Test	Result - Remark	Verdict	
4	Classifiestion of concurrent log or una dusta			
4				
	comply with EN 60825-1		Р	
5	Child appealing consumer laser products			
	Shall be Class 1 laser products	Not intend to be used for child	N/A	
	AE determined at the closest point of human access and the point of the highest accessible emission		N/A	
	Shall not exceed the maximum permissible exposure values for the skin as specified in EN 60825-1, Table A.5		N/A	
	Radiant exposure is to be determined with a circular averaging aperture of 1mm diameter		N/A	
6	All other consumer laser products			
6.1	Generic requirements for consumer laser products		Р	
	consumer laser products shall not be Class 1M, Class 2M, Class 3B or Class 4		Р	
	the accessible emission determined at the closest point of human access and the point of the highest accessible emission (worst case condition regarding the beam diameter) with a circular aperture stop with a diameter of 3,5 mm shall not exceed the AEL of Class 3B		Ρ	
	during any user maintenance, access to laser radiation in excess of the assigned laser class shall not be possible	Not intended to be maintained by user	N/A	
6.2	Requirements for Class 3R consumer laser products	Class 2	N/A	
7	User information and labelling			
7.1	General		Р	
	A statement of compliance with EN 50689 shall be included in the information for the user.	CLASS 2 CONSUMER LASER PRODUCT EN 50689:2021	Р	
	For Class 1 consumer laser products, instead of the label on the product, the same statement may be included in the information for the user		N/A	
7.2	For Class 3R consumer laser product	Class 2	N/A	

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Data:

For Condition 3:		
Measurement distance	100 mm	
Wavelength	657 nm	
Measured maximum emission power / energy Normal condition	0.94mW	

Summary:

Calculated accessible emission limit of Class 2 is 1.00mW. The product is Class 2.



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Photo:



Overview for LM120VS



part view for LM120VS





Overview for LM40VS



Overview for LM50VS





Overview for LM60VS



Overview for LM80VS





Overview for LM100VS

*** End of Report ***



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